

| Tunnel Projects  | Country   | Period            | Tunnelling Technology  | System              | Geology   | Prediction Targets   |
|--|-----------|-------------------|--|---------------------|---|--|
| BOVINO ORSARA PROJECT -<br>LINEA FERROVIARIA NAPOLI-BARI | Italy     | 2024 -<br>ongoing | 2 Single Shield TBMs, Ø 9.92m,<br>CREG   | SCAN                | mixed ground, sandstones, clay                              | fault/fracture zones, weak zones, aquifer risk   |
| MESSINA-CATANIA RAILWAY LINE<br>LOT SOUTH                | Italy     | 2024 -<br>ongoing | 1 DUAL MODE TBM, Ø 9,16 m,<br>CREG   | SCAN                | metamorphics, limestones,<br>mixed ground                   | fault zones, weak zones, aquifer risk  |
| MESSINA-CATANIA RAILWAY LINE<br>LOT NORTH                | Italy     | 2024 -<br>ongoing | 2 DUAL MODE TBMs, $\varnothing$ 9,16 m, CREC<br>1 EPB TBM, $\varnothing$ 9.36 m, CRCHI | S SCAN,<br>INTEGRAL | metamorphics, limestones,<br>mixed ground                   | fault zones, weak zones, aquifer risk  |
| CROSS ISLAND LINE - CR202                                | Singapore | Start in 2024     | 1 EPB TBM, Ø 12.78 m,<br>HERRENKNECHT  | INTEGRAL            | mixed ground  | weak zones with potential water risk   |
| OMACHI DAM PROJECT                                       | Japan     | Start in 2024     | 1 Gripper TBM, Ø 3.8 m,<br>HERRENKNECHT  | INTEGRAL            | granodiorite, chalk, karst,<br>limestone, sandstones, chert | water-bearing fault and fracture<br>zones  |
| DELHI METRO - DMRC DC05                                  | India     | 2023 -<br>ongoing | 4 EPB-TBMs, each $\varnothing$ 6.6 m, HERRENKNECHT + ROBBINS                           | INTEGRAL            | soft ground   | weak zones, clay/gravel lenses   |
| MWA PLAN 9 TUNNEL PROJECT<br>G-TN-9D                     | Thailand  | 2023 - 2024       | 4 EPB-TBMs, each Ø 3.9 m,<br>HERRENKNECHT  | INTEGRAL            | soft ground   | potential large metal objects  |
| ROCCHETTA, GROTTAMINARDA & MELITO TUNNEL                 | Italy     | 2023 -<br>ongoing | 2 EPB-TBMs, $\varnothing$ 12.20 m, $\varnothing$ 12.50 m, CREG                         | INTEGRAL            | mixed ground, sand stones, clay                             | fracture/fault zones   |
| PATNA METRO  | India     | 2023 -<br>ongoing | 2 EPB-TBMs, each Ø 6.63 m,<br>CRCHI  | INTEGRAL            | soft ground   | weak zones, clay/gravel lenses   |
| C853-2 WAKRAH & WUKAIR TUNNEL                            | Qatar     | 2022 - 2024       | 2 EPB-TBMs, each Ø 5.8 m,<br>CREG  | INTEGRAL            | limestones, shales, chalky<br>salty groundwater             | karst and water-bearing<br>cavities, fault zones, water salinity,<br>zones of increased porosity |



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| OMOIGAWA WATER TUNNEL                              | Japan                        | 2021 -<br>ongoing       | 3 Slurry TBMs, each ∅ 2.8 m,<br>MITSUBISHI   | INTEGRAL | granodiorite, chalk, karst,<br>limestone, sandstones | water-bearing fault and fracture zones  |
| METRO PARIS - LIGNE 16 LOT 2                       | France                       | 2020 - 2024             | 2 EPB-TBMs, each $\varnothing$ 9.86 m, CREG  | INTEGRAL | marlstones, limestones,<br>gypsum, sand, gravel      | karst zones, karst cavities,<br>and fault zones   |
| METRO NAPOLI LINEA 1                               | Italy                        | 2020 - 2024             | 1 EPB-TBM, Ø 6.7 m,<br>HERRENKNECHT  | INTEGRAL | ignimbrite   | cavities and fault zones  |
| METRO PARIS - LIGNE 16 LOT 1                       | France                       | 2020 - 2022             | 3 EPB-TBMs, $\varnothing$ 9.87 m, $\varnothing$ 8.92 m, $\varnothing$ 9.87 m, HERRENKNECHT | INTEGRAL | marlstones, limestones,<br>gypsum, sand, gravel      | karst zones, karst cavities,<br>and fault zones   |
| METRO PARIS - LIGNE 14 SUD GC02                    | France                       | 2020 - 2021             | 1 EPB-TBM, Ø 8.83 m,<br>HERRENKNECHT   | INTEGRAL | marlstones, limestones,<br>gypsum, sand, gravel      | karst zones, karst cavities,<br>and fault zones   |
| AV/AC "TERZO VALICO DEI GIOVI" -<br>LOTTO RADIMERO | Italy                        | 2020 - 2023             | 1 Mixshield TBM, $\varnothing$ 9.77 m, HERRENKNECHT  | INTEGRAL | metamorphics   | water-bearing fault zones   |
| METRO PARIS - LIGNE 14 SUD GC04                    | France                       | 2019 - 2020             | 1 EPB-TBM, Ø 8.83 m,<br>HERRENKNECHT   | INTEGRAL | marlstones, limestones,<br>gypsum, sand, gravel      | karst zones, karst cavities<br>and fault zones  |
| METRO PARIS - LIGNE 14 SUD GC03                    | France                       | 2019 - 2020             | 1 EPB-TBM, Ø 9.92 m,<br>HERRENKNECHT   | INTEGRAL | marlstones, limestones,<br>gypsum, sand, gravel      | karst zones, karst cavities,<br>and fault zones   |
| MUSAIMEER PUMPING STATION AND OUTFALL PROJECT      | Qatar                        | 2019 - 2021             | 1 EPB-TBM, Ø 3.7 m,<br>CREG  | INTEGRAL | limestones, shales, chalky salty groundwater         | karst and water-bearing<br>cavities, fault zones, water salinity,<br>zones of increased porosity                                |
| DUBAI DEEP STORMWATER TUNNEL                       | United Arab<br>Emirates (UAE | 2019 - 2020<br><b>)</b> | 2 EPB-TBM, Ø 11.08 m,<br>CREG  | INTEGRAL | sandstones, mudstones                                | air and water-bearing fault and fracture zones<br>with potentially increased permeability,<br>cavities, clayey softground zones |



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| BRENNER BASE TUNNEL,<br>LOT MULES 2-3       | Italy     | 2018 - 2021 | 1 DS-TBM, Ø 6.85 m,<br>HERRENKNECHT                   | INTEGRAL | granite, gneisses, schistes   | fault zones, nappe structures,<br>potential water-bearing zones   |
| METRO ROMA GALLERIA TRATTA T3               | Italy     | 2018 - 2020 | 2 EPB-TBM, Ø 6.7 m,<br>HERRENKNECHT                   | INTEGRAL | silt, clay, sand, gravel  | cavities  |
| Galleria Santa Lucia Lotto 2                | Italy     | 2017 - 2020 | 1 EPB-TBM, Ø 15.87m,<br>HERRENKNECHT                  | INTEGRAL | carbonate sequences   | karst zones, karst cavities,<br>and fault zones   |
| GALERIE DES JANOTS                          | France    | 2017 - 2019 | 1 Gripper TBM, ∅ 3.50 m,<br>ROBBINS                   | INTEGRAL | limestones and dolomites  | karst cavities  |
| METRO TEHRAN LINE 6                         | Iran      | 2017        | 1 EPB-TBM, Ø 9.15 m,<br>HERRENKNECHT                  | INTEGRAL | sand, gravel, clay  | construction objects like shafts and steel structures   |
| IDRIS MTS-01<br>SEWERAGE TUNNEL             | Qatar     | 2017 - 2018 | 2 EPB-TBMs, Ø 3.85 m,<br>HERRENKNECHT                 | INTEGRAL | limestones, shales, chalky<br>limestones, Evaporites,<br>Karst, silty clayey material | karst and water-bearing<br>cavities, fault zones, water salinity,<br>zones of increased porosity        |
| 5TH WATER SUPPLY SYSTEM<br>TO JERUSALEM     | Israel    | 2016 - 2017 | 1 Hard Rock TBM, Ø 3.90 m,<br>ZUEBLIN                 | INTEGRAL | limestones  | karst zones, Karst cavities,<br>and fault zones   |
| METRO ATHENS LINE 3 EXTENSION               | Greece    | 2016 - 2017 | EPB TBM, ∅ 9.5m,<br>LOVAT                             | INTEGRAL | siltstones, serpentinites,<br>limestones  | karst zones including large cavities  |
| UMA OYA MULTIPURPOSE<br>DEVELOPMENT PROJECT | Sri Lanka | 2016        | 1 Double Shield TBM, Ø 4.3m,<br>HERRENKNECHT          | INTEGRAL | gneisses  | fault zones, potential water-inflow<br>and gas-inflow zones, characterization<br>of relative fracturing |
| SS1 NUOVA AURELIA<br>HIGHWAY TUNNEL         | Italy     | 2015 - 2018 | Single Shield TBM, $\varnothing$ 13.72m, HERRENKNECHT | INTEGRAL | gneisses, amphibolites  | fault zones, fracture zones,<br>water-bearing zones   |



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| METRO PARIS LINE 14 LOT T01    | France       | 2015 - 2018 | 2 EPB-TBMs, Ø 8.9 m,<br>HERRENKNECHT      | INTEGRAL          | marlstones, limestones,<br>gypsum, sand, gravel                                       | karst zones, karst cavities,<br>and fault zones  |
| METRO PARIS LINE 14 LOT T02    | France       | 2015 - 2018 | 1 EPB-TBMs, Ø 8.96 m,<br>NFM TECHNOLOGIES | INTEGRAL          | marlstones, limestones,<br>gypsum, sand, gravel                                       | karst zones, karst cavities,<br>and fault zones  |
| METRO RIYADH LINE 5            | Saudi Arabia | 2015 - 2016 | 2 EPB-TBMs, Ø 9.73 m,<br>HERRENKNECHT     | SCAN              | limestone formation of<br>different karstification grades<br>partly brecciated        | karst zones, air-filled/water-bearing cavities, fault zones, zones of increased porosity       |
| METRO RIYADH LINE 3            | Saudi Arabia | 2015 - 2017 | 1 EPB-TBM, Ø 10.16 m,<br>NFM TECHNOLOGIES | INTEGRAL          | limestone formation of<br>different karstification grades<br>partly brecciated        | karst zones, air-filled/water-bearing<br>cavities, fault zones, zones of increased<br>porosity |
| AZAD WATER CONVEYANCE TUNNEL   | Iran         | 2015 - 2018 | 1 EPB-TBM, Ø 3.71 m,<br>HERRENKNECHT      | INTEGRAL          | conglomerates, sandstones<br>and mudstones, limestones,<br>shales                     | fault and fracture zones   |
| METRO DOHA - GOLD LINE         | Qatar        | 2014 - 2016 | 6 EPB-TBMs, Ø 7.05 m,<br>HERRENKNECHT     | SCAN              | limestones, shales, chalky<br>limestones, Evaporites,<br>Karst, silty clayey material | karst and water-bearing<br>cavities, fault zones,<br>zones of increased porosity               |
| METRO DOHA - RED LINE NORTH    | Qatar        | 2014 - 2016 | 4 EPB-TBMs, Ø 7.05 m,<br>HERRENKNECHT     | INTEGRAL/<br>SCAN | limestones, shales, chalky<br>limestones, Evaporites,<br>Karst, silty clayey material | karst and water-bearing<br>cavities, fault zones,<br>zones of increased porosity               |
| METRO DOHA - GREEN LINE        | Qatar        | 2014 - 2016 | 6 EPB-TBMs, Ø 7.05 m,<br>HERRENKNECHT     | SCAN              | limestones, shales, chalky<br>limestones, Evaporites,<br>Karst, silty clayey material | karst and water-bearing<br>cavities, fault zones,<br>zones of increased porosity               |
| HEADRACE TUNNEL PROJECTS PANDO | ) Panama     | 2014 - 2015 | EPB-TBMs, Ø 3.78 m,<br>LOVAT              | INTEGRAL          | lahars formation,<br>pyroclastis  | differentiation between clay and debris, fault zones and water-bearing zones                   |
| ABU HAMOUR DRAINAGE TUNNEL     | Qatar        | 2014 - 2015 | 2 EPB-TBMs, Ø 4.52 m,<br>HERRENKNECHT     | INTEGRAL          | limestones, shales, chalky<br>limestones, Evaporites,<br>Karst, silty clayey material | karst and water-bearing<br>cavities, fault zones, zones of<br>increased permeability           |



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| STEP DEEP TUNNEL SEWER - T03                     | United Arab<br>Emirates (UAE | 2012<br><b>:)</b>        | 2 EPB-TBMs, Ø 6.34 m,<br>HERRENKNECHT | INTEGRAL | dolomitic claystones and siltstones, gypsum, clay, silt                        | water-bearing cavities,<br>zones of increased permeability  |
| GALLERIA MACUGNAGA,<br>HIGHWAY PILOTTUNNEL, ALPS | Italy                        | 2012                     | Hard Rock GripperTBM,<br>Ø 3.60 m     | INTEGRAL | mica schists   | fault zones,<br>weathered mica schists  |
| GALLERIA SPARVO -<br>HIGWAY BOLOGNA-FLORENCE     | Italy                        | 2011 - 2012              | EPB-TBM, ∅ 15.55 m,<br>HERRENKNECHT   | SCAN     | unconsolidated weathered<br>complex ophiolitic geology                         | fault zones,<br>differentiation between arenitic and<br>argilitic/pelitic lithology                                 |
| STEP DEEP TUNNEL SEWER - T02                     | United Arab<br>Emirates (UAE | 2011 - 2012<br><b>:)</b> | 3 EPB-TBMs, Ø 6.34 m,<br>HERRENKNECHT | SCAN     | dolomitic claystones and siltstones, gypsum, clay, silt                        | water-bearing cavities,<br>zones of increased permeability  |
| METRO ROMA LINEA C, T4                           | Italy                        | 2010 - 2011              | 2 EPB-TBMs, Ø 6.7 m,<br>HERRENKNECHT  | SCAN     | gravel, clay, silt,<br>silty clay, pyroclastics                                | cavities and archeological remains ahead and around of face   |
| GASTAU GASPIPE PROJECT                           | Brazil                       | 2009 - 2011              | DS-GRIPPER TBM, Ø 6.3 m,<br>WIRTH     | INTEGRAL | gneisses, granites,<br>diabas dykes  | subhorizontal and subvertical water-<br>bearing fault and fracture zones  |
| TARRASA UTE Railway Project                      | Spain                        | 2009                     | EPB-TBM, ∅ 6.4 m,<br>LOVAT            | INTEGRAL | clay/silt, silty gravel<br>sand/gravel, clayey carbonates,<br>karst structures | (reinforced) concrete structures of old<br>fundations and water wells linings,<br>structures of Karst and old piles |
| METRO ROMA LINEA C, T5                           | Italy                        | 2009 - 2010              | 2 EPB-TBMs, Ø 6.7 m,<br>HERRENKNECHT  | SCAN     | gravel, clay, silt,<br>silty clay, pyroclastics                                | cavities and archeological remains<br>ahead and around of face  |
| BRENNER BASE TUNNEL                              | Austria - Italy              | 2008 - 2010              | DS-TBM, ∅ 6.3 m,<br>WIRTH             | INTEGRAL | granites, gneisses   | fault zones   |
| METRO ROMA LINEA C, T6A                          | Italy                        | 2008 - 2009              | 2 EPB-TBMs, Ø 6.7 m,<br>HERRENKNECHT  | SCAN     | gravel, clay, silt,<br>silty clay, pyroclastics                                | cavities and archeological remains ahead and around of face   |



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| BLESSBERG TUNNEL -<br>ERFURT-NUREMBERG        | Germany  | 2008        | Perimeter exploration in an existing tunnel  | PERIMETER         | limestones  | karst cavities, open air-filled and filled with sand, gravel           |
| METRO NAPOLI LINEA 1,                         | Italy    | 2008        | S-TBM, ∅ 6.7 m,<br>HERRENKNECHT              | INTEGRAL          | tuff  | old-mine cavities  |
| TÚNEL DE LA CABRERA -<br>VALENCIA-MADRID      | Spain    | 2007 - 2008 | DS-TBM, Ø 9.5 m,<br>HERRENKNECHT             | SCAN,<br>INTEGRAL | limestones<br>and dolomites   | water-bearing fault/ karst zones<br>and cavities                       |
| METRO NAPOLI LINEA 1                          | Italy    | 2007        | S-TBM, ∅ 6.7 m,<br>HERRENKNECHT              | INTEGRAL          | tuff  | old-mine cavities  |
| VAL PASSIRIA PROJECT                          | Italy    | 2007 - 2008 | DS-TBM, ∅ 3.7 m,<br>WIRTH                    | INTEGRAL          | gneisses  | water-bearing fault zones  |
| PROYECTO DEL EMISARION<br>SUBMARINO DE BERRIA | Spain    | 2006 - 2007 | Micro-TBM AVN2000D, Ø 2.0 m,<br>HERRENKNECHT | INTEGRAL          | limestones  | karst cavities   |
| BELES MULTIPURPOSE PROJECT                    | Ethiopia | 2006 - 2008 | DSU-EPB-TBM, Ø 8.1 m,<br>SELI                | INTEGRAL          | volcanic rock, pyroclastics,<br>various kind of basalt,<br>lacustrine sediments | water-bearing fault zones, disintegrated weathering zones, silty areas |
| CANADA LINE -<br>VANCOUVER-AIRPORT VANCOUVER  | Canada   | 2006-2007   | EPB-TBM, ∅ 6.1 m,<br>LOVAT                   | INTEGRAL          | sandstone, till, clayey sandy<br>silt, coarse sand, siltstone                   | transition zones between sandstone and till, water-bearing formations  |
| WATER SUPPLY TUNNEL                           | China    | 2006        | 2 Gripper TBM, ∅8.3 m,<br>ROBBINS            | INTEGRAL          | volcanics, metamorphics,<br>marbles   | karst cavities and fault zones<br>with potential water-inrush zones    |
| PAJARES TUNNELS LOT 1<br>LEÓN-ASTURIAS        | Spain    | 2006        | 2 DS-TBM, Ø 9.9 m,<br>HERRENKNECHT and NFM   | INTEGRAL          | folded and faulted schistes,<br>grey wakes and karstic<br>limestones            | water-bearing fault/ karst zones<br>and cavities                       |



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| HEADRACE TUNNEL                             | China       | 2006        | Boring jumbo<br>Drill + Blast                       | D+B-<br>SCAN | volcanics, metamorphics,<br>marbles                         | karst cavities and fault zones<br>with potential water-inrush zones                  |
| JIN PING II HYDROPOWER PROJECT              | China       | 2006        | Boring jumbo<br>Drill + Blast                       | D+B-<br>SCAN | marbles, schistes   | water- and air-/gas-filled caverns   |
| ABDALAJIS TUNNEL WEST -<br>MALAGA-CORDOBA   | Spain       | 2004 - 2005 | Double-shield TBM, Ø 10.2 m,<br>MITSUBISHI/ ROBBINS | INTEGRAL     | clay-/siltstones, limestones,<br>marls, dolomites           | weak claystones, karst structures, water-<br>and gas-filled cavities and fault zones |
| METRO BARCELONA LINEA 9                     | Spain       | 2004 - 2005 | Dual Rock-Soil TBM, Ø 11.95 m,<br>WIRTH/ NFM        | INTEGRAL     | granite, discomposed granite<br>(sand, gravel and boulders) | fault and fracture zones,<br>(thermal) water-bearing zones                           |
| PRISNIG TUNNEL                              | Italy       | 2004 - 2005 | Open type TBM, ∅ 5.80 m,<br>JARVA                   | INTEGRAL     | calcareous and anhydrite/<br>gypsum formations              | fault/ karst zones and caverns   |
| GUADARRAMA NORTH-TUNNEL -<br>MADRID-SEGOVIA | Spain       | 2004        | Double-shield TBM, Ø 9.51 m,<br>HERRENKNECHT        | INTEGRAL     | gneisses and intrusive rocks of granitoid type              | finegrained (mylonitic) shear zones  |
| GOTTHARD BASE TUNNEL SOUTH PORTAL           | Switzerland | 2003 - 2004 | 2 Gripper TBMs, Ø 9.51 m,<br>HERRENKNECHT           | INTEGRAL     | gneisses  | subhorizontal and subvertical water-<br>bearing fault and fracture zones             |
| GOTTHARD BASE TUNNEL SECTION SEDRUN         | Switzerland | 2003        | Drill & Blast                                       | D+B-<br>SCAN | schists and gneisses  | water-bearing fault zones  |
| STAMMHAM TUNNEL -<br>NUREMBERG-INGOLSTADT   | Germany     | 2002 - 2003 | Perimeter exploration in existing tunnel            | PERIMETER    | limestones and dolomite                                     | karst cavities, open air-filled and filled with sand, gravel                         |
| GEISBERG TUNNEL -<br>NUREMBERG-INGOLSTADT   | Germany     | 2002 - 2003 | Perimeter exploration in existing tunnel            | PERIMETER    | limestones and dolomite                                     | karst cavities, open air-filled and filled with sand, gravel                         |

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| GINORI TUNNEL -<br>FLORENCE-BOLOGNA        | Italy       | 2000 - 2003 | Telescopic-shield TBM, $\varnothing$ 6.3 m, WIRTH | SCAN         | limestones                   | high water-bearing and high permeability subvertical karst and fault zones |
| IRLAHUELL TUNNEL -<br>NUREMBERG-INGOLSTADT | Germany     | 2000 - 2003 | Perimeter exploration in existing tunnel          | PERIMETER    | limestones and dolomite      | karst cavities, open air-filled and filled with sand, gravel               |
| LOETSCHBERG BASE TUNNEL                    | Switzerland | 2000        | Drill & Blast<br>Boring jumbo                     | D+B-<br>SCAN | schists, marls and limestone | karst-structures and clayey schist shear zones                             |